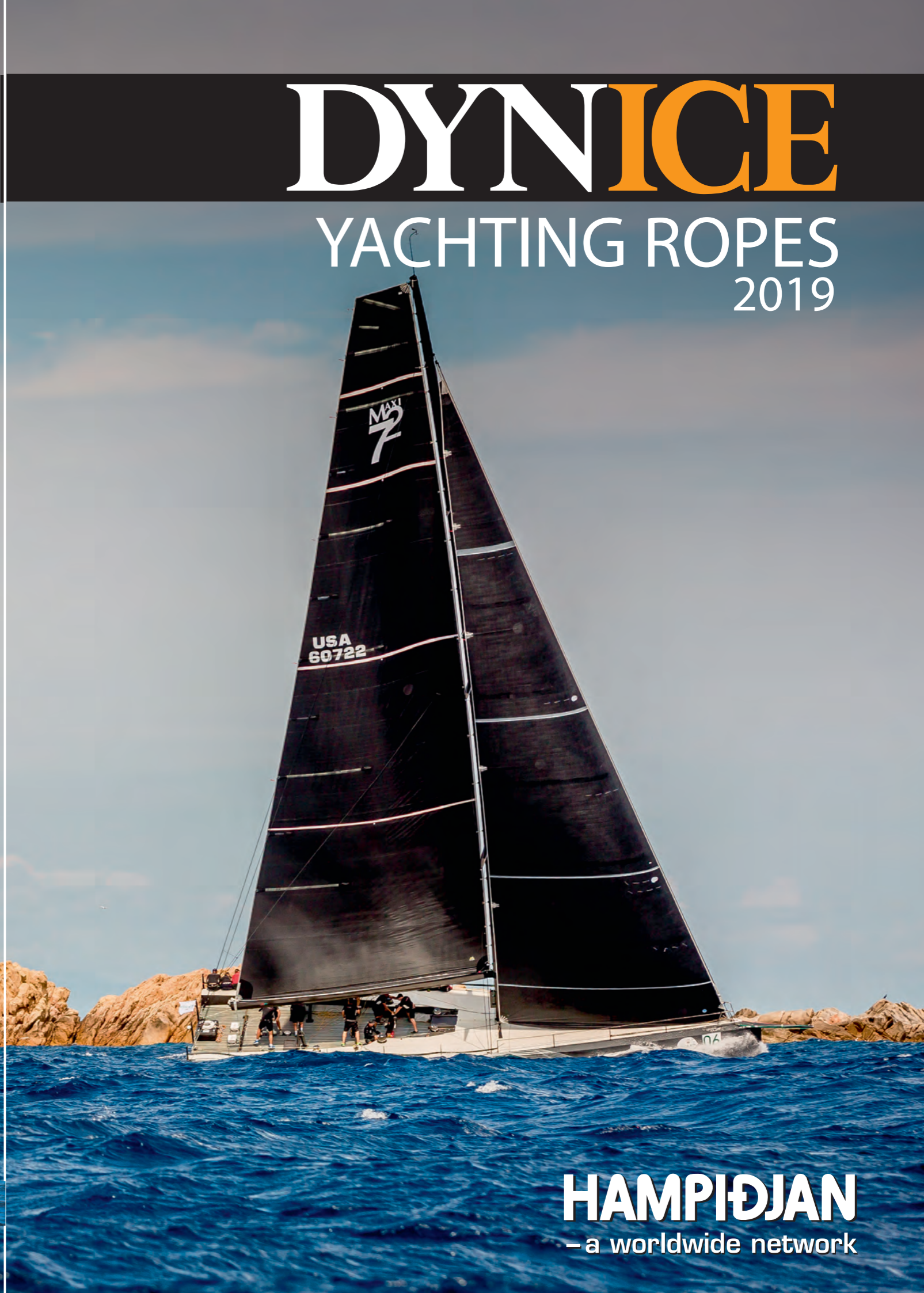


# DYNICE

YACHTING ROPES  
2019



**HAMPIÐJAN GROUP**  
[www.hampidjan.com](http://www.hampidjan.com)



**HAMPIÐJAN**  
— a worldwide network

01.11.2018



Hampidjan's Dynice and Dynice Dux ropes have frequently been used on some of the highest profile yachts in the world.

From the Americas Cup, TP 52 MedCup and Volvo Ocean race yachts to the new breed of super yachts.

Hampidjan ropes have given outstanding performance and have become the number one choice among rigging professionals throughout the yachting industry.

In the spring of 1934, in the middle of the Great Depression, thirteen individuals gathered a small fortune to start up an industrial venture in Reykjavik, to manufacture fishing nets, ropes and fishing long lines for the local fishing fleet. The founders named their new company HAMPIDJAN.

Since then Hampidjan has become the world leader in making and servicing quality fishing gear for trawlers and purse seiners. We operate several fishing gear entities around the world with a central manufacturing facility producing ropes, netting and trawls in Lithuania.

In the last two decades we have extended our market lead to the offshore and oil industry by developing new ground-breaking products and innovative solutions with multiple variations of our DYNICE high performance ropes, also in high demand for various commercial, leisure, yachting, mooring, military and rescue activities.



The Hampidjan Group headquarters are located at the waterfront of the main harbor of Reykjavik Iceland in a new 6.500 m<sup>2</sup> building.



The main production facility is Hampidjan Baltic in Lithuania. The production range is from filaments to the most advanced tailor made fishing gear available as well as high performance ropes. The production equipment is state of the art and on floor area of 21.500 m<sup>2</sup>



Hampidjan is ISO 9001 certified for quality assurance, ISO 14001 certified for environmental issues and OHSAS 18001 certified for health and safety of the employees. Certification is from DNV – Det Norske Veritas.

(photo: [www.clairrematches.com](http://www.clairrematches.com))



## Dynlce 75



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9   | 10   | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 32   | 36    | 40    | 44    | 48    |
|-------------------|---------|------|------|------|------|------|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|
| Weight            | kg/100m | 0.58 | 1.10 | 1.61 | 2.30 | 3.06 | 3.8 | 5.1 | 6.1  | 7.6  | 9.3  | 12.5 | 16.0 | 20.7 | 25.2 | 30.5 | 35.6 | 41.0 | 46.5 | 56.7 | 67.2  | 79.3  | 94.3  | 111.9 |
| Linear strength * | ton     | 1.0  | 2.0  | 2.9  | 4.2  | 5.5  | 6.7 | 8.9 | 10.7 | 13.3 | 16.4 | 21.8 | 27.4 | 35.0 | 41.9 | 50.0 | 57.8 | 65.7 | 73.8 | 88.3 | 102.9 | 119.8 | 140.7 | 165.0 |
| Spliced strength  | ton     | 0.9  | 1.8  | 2.6  | 3.8  | 4.9  | 6.0 | 8.0 | 9.6  | 12.0 | 14.8 | 19.6 | 24.6 | 31.5 | 37.7 | 45.0 | 52.0 | 59.1 | 66.4 | 79.4 | 92.6  | 107.8 | 126.6 | 148.5 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Reliable and proven 12 strand braided rope of 100% Dyneema SK75 fibres impregnated with Durapur for protection and improved abrasion resistance.



## Dynlce 78



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9   | 10   | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 32   | 36    | 40    | 44    | 48    |
|-------------------|---------|------|------|------|------|------|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|
| Weight            | kg/100m | 0.58 | 1.10 | 1.61 | 2.30 | 3.06 | 3.8 | 5.1 | 6.1  | 7.6  | 9.3  | 12.5 | 16.0 | 20.7 | 25.2 | 30.5 | 35.6 | 41.0 | 46.5 | 56.7 | 67.2  | 79.3  | 94.3  | 111.9 |
| Linear strength * | ton     | 1.0  | 2.0  | 2.9  | 4.2  | 5.5  | 6.7 | 8.9 | 10.7 | 13.3 | 16.4 | 21.8 | 27.4 | 35.0 | 41.9 | 50.0 | 57.8 | 65.7 | 73.8 | 88.3 | 102.9 | 119.8 | 140.7 | 165.0 |
| Spliced strength  | ton     | 0.9  | 1.8  | 2.6  | 3.8  | 4.9  | 6.0 | 8.0 | 9.6  | 12.0 | 14.8 | 19.6 | 24.6 | 31.5 | 37.7 | 45.0 | 52.0 | 59.1 | 66.4 | 79.4 | 92.6  | 107.8 | 126.6 | 148.5 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Low creep 12 strand braided rope of 100% Dyneema SK78 fibres impregnated with Durapur for protection and improved abrasion resistance.



## Dynlce 99 - the new innovative high strength and high modulus fibre from Dyneema®



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9    | 10   | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 32    | 36    | 40    | 44    | 48    |
|-------------------|---------|------|------|------|------|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|
| Weight            | kg/100m | 0.58 | 1.10 | 1.61 | 2.30 | 3.06 | 3.8 | 5.1  | 6.1  | 7.6  | 9.3  | 12.5 | 16.0 | 20.7 | 25.2 | 30.5 | 35.6 | 41.0 | 46.5 | 56.7  | 67.2  | 79.3  | 94.3  | 111.9 |
| Linear strength * | ton     | 1.2  | 2.4  | 3.5  | 5.1  | 6.7  | 8.2 | 10.9 | 13.1 | 16.2 | 20.0 | 26.6 | 33.5 | 42.8 | 51.2 | 61.1 | 70.6 | 80.3 | 90.2 | 107.9 | 125.7 | 164.7 | 193.4 | 226.8 |
| Spliced strength  | ton     | 1.1  | 2.2  | 3.2  | 4.6  | 6.0  | 7.4 | 9.8  | 11.8 | 14.6 | 18.0 | 24.0 | 30.1 | 38.5 | 46.1 | 55.0 | 63.5 | 72.3 | 81.2 | 97.1  | 113.1 | 148.2 | 174.1 | 204.1 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Dynlce 99 is made from the new Dyneema® SK99 which has the highest tenacity of any lightweight polymer fiber and increased modulus performance.

SK99 is simply the current strongest fiber from the maker of the world's strongest fibers.



## Dynlce 99 DUX



| Diameter          | mm      | 5    | 6    | 7    | 8    | 9    | 10   | 11   | 12   | 13   | 14   | 15   | 16   | 18   | 20   | 21   | 23   | 25   | 27   | 29    | 31    | 32    | 33    | 35    |
|-------------------|---------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|
| Weight            | kg/100m | 2.27 | 3.28 | 3.75 | 4.92 | 5.4  | 6.8  | 8.3  | 9.7  | 11.2 | 13.6 | 14.4 | 18.6 | 22.6 | 27.4 | 32.1 | 37.0 | 42.1 | 46.8 | 51.7  | 56.7  | 61.7  | 67.2  | 73.3  |
| Linear strength * | ton     | 5.0  | 7.1  | 7.9  | 10.5 | 11.7 | 14.6 | 18.0 | 20.6 | 24.7 | 30.4 | 32.3 | 42.0 | 50.3 | 60.0 | 69.4 | 78.9 | 88.6 | 97.1 | 106.0 | 114.8 | 123.5 | 133.1 | 143.8 |
| Spliced strength  | ton     | 4.5  | 6.4  | 7.1  | 9.5  | 10.5 | 13.1 | 16.2 | 18.5 | 22.2 | 27.4 | 29.1 | 37.8 | 45.3 | 54.0 | 62.5 | 71.0 | 79.7 | 87.4 | 95.4  | 103.3 | 111.2 | 119.8 | 129.4 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Heat set, high strength 12 strand braided rope of 100% Dyneema SK99 fibres impregnated with Durapur for protection and improved abrasion resistance.





## Dynlce Perma - the new DM 20 Ultra Low Creep fibre from Dyneema®



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9   | 10  | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 32   | 36   | 40    | 44    | 48    |
|-------------------|---------|------|------|------|------|------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|
| Weight            | kg/100m | 0.58 | 1.10 | 1.61 | 2.30 | 3.06 | 3.8 | 5.1 | 6.1 | 7.6  | 9.3  | 12.5 | 16.0 | 20.7 | 25.2 | 30.5 | 35.6 | 41.0 | 46.5 | 56.7 | 67.2 | 79.3  | 94.3  | 111.9 |
| Linear strength * | ton     | 0.9  | 1.9  | 2.7  | 3.9  | 5.1  | 6.2 | 8.3 | 9.9 | 12.3 | 15.2 | 20.2 | 25.4 | 32.5 | 38.9 | 46.4 | 53.6 | 60.9 | 68.5 | 81.9 | 95.5 | 111.2 | 130.6 | 153.1 |
| Spliced strength  | ton     | 0.8  | 1.7  | 2.4  | 3.5  | 4.6  | 5.6 | 7.4 | 8.9 | 11.1 | 13.7 | 18.2 | 22.9 | 29.2 | 35.0 | 41.7 | 48.3 | 54.9 | 61.6 | 73.7 | 85.9 | 100.1 | 117.5 | 137.8 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Dynlce Perma is made with the new multifilament DM 20 which is based on the revolutionary Dyneema® Max technology. This fiber withstands creep nearly completely and outperforms the creep resistant Dyneema SK78

as under 20% load at 20°C the permanent elongation in this new type is below 0,5% over period of 25 years. It can therefore be used for static loads in stays.



## Dynlce 78 Ultrabend



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9   | 10  | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 32   | 36   | 40    | 44    | 48    |
|-------------------|---------|------|------|------|------|------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|
| Weight            | kg/100m | 0.59 | 1.12 | 1.64 | 2.35 | 3.12 | 3.9 | 5.2 | 6.2 | 7.8  | 9.5  | 12.8 | 16.3 | 21.1 | 25.7 | 31.1 | 36.3 | 41.8 | 47.4 | 57.8 | 68.5 | 80.9  | 96.2  | 114.1 |
| Linear strength * | ton     | 0.9  | 1.7  | 2.5  | 3.7  | 4.8  | 5.9 | 7.8 | 9.3 | 11.6 | 14.3 | 19.1 | 23.9 | 30.6 | 36.6 | 43.7 | 50.5 | 57.4 | 64.5 | 77.2 | 89.9 | 104.7 | 123.0 | 144.3 |
| Spliced strength  | ton     | 0.8  | 1.6  | 2.3  | 3.3  | 4.3  | 5.3 | 7.0 | 8.4 | 10.5 | 12.9 | 17.1 | 21.5 | 27.5 | 33.0 | 39.3 | 45.5 | 51.7 | 58.0 | 69.4 | 80.9 | 94.3  | 110.7 | 129.8 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

The Dynlce Ultrabend 78 is based on the new bending fatigue resistant fibre Dyneema® XBO with same low creep properties as SK78. The bending fatigue tolerance is up to 5 times

higher than for Dynlce 78 and therefore very suitable for running rigging which have to tolerate lot of bending under high load and high temperature.



## Dynlce Dux



| Diameter          | mm      | 5    | 6    | 7    | 8    | 9    | 10   | 11   | 12   | 13   | 14   | 15   | 16   | 18   | 20   | 21   | 23   | 25   | 27   | 31    | 33    | 37    | 41    | 45    |
|-------------------|---------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|
| Weight            | kg/100m | 2.27 | 3.28 | 3.75 | 4.92 | 5.40 | 6.8  | 8.3  | 9.7  | 11.2 | 13.6 | 14.4 | 18.6 | 22.6 | 27.4 | 32.1 | 37.0 | 42.1 | 46.8 | 56.7  | 67.2  | 80.8  | 95.4  | 114.4 |
| Linear strength * | ton     | 4.8  | 6.8  | 7.5  | 9.9  | 10.9 | 13.5 | 16.6 | 18.8 | 22.4 | 27.3 | 28.8 | 37.2 | 45.1 | 54.7 | 64.2 | 73.6 | 82.7 | 90.6 | 107.1 | 124.2 | 146.1 | 168.5 | 197.5 |
| Spliced strength  | ton     | 4.3  | 6.1  | 6.7  | 8.9  | 9.8  | 12.2 | 14.9 | 16.9 | 20.2 | 24.6 | 25.9 | 33.5 | 40.6 | 49.2 | 57.8 | 66.2 | 74.4 | 81.5 | 96.4  | 111.7 | 131.5 | 151.7 | 177.8 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

The 'Dux' name is derived from Latin and means the top of the class. This heat set rope outperforms other Dyneema 75, 78 and 90 ropes as its strength is far higher.

All constructional elongation has been removed in the production process and stretch is extremely low.



## Dynlce Color Selection



Win Win (photo: www.clairematches.com)





# YACHTING ROPES

## Zylex (PBO)

ZYLON®



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9    | 10   | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 30    | 32    | 34    | 36    |
|-------------------|---------|------|------|------|------|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|
| Weight            | kg/100m | 0.93 | 1.76 | 2.58 | 3.68 | 4.90 | 6.1 | 8.2  | 9.8  | 12.2 | 14.9 | 20.0 | 25.6 | 33.1 | 40.3 | 48.8 | 57.0 | 65.6 | 74.4 | 82.4  | 90.7  | 99.2  | 107.5 |
| Linear strength * | ton     | 1.3  | 2.5  | 3.6  | 5.1  | 6.8  | 8.4 | 11.2 | 13.3 | 16.5 | 20.2 | 27.0 | 34.4 | 44.4 | 53.8 | 64.9 | 75.4 | 86.6 | 97.8 | 107.9 | 118.3 | 128.9 | 139.2 |
| Spliced strength  | ton     | 1.2  | 2.2  | 3.2  | 4.6  | 6.1  | 7.5 | 10.1 | 12.0 | 14.9 | 18.1 | 24.3 | 31.0 | 39.9 | 48.4 | 58.4 | 67.9 | 77.9 | 88.0 | 97.1  | 106.5 | 116.0 | 125.3 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Zylex is made from PBO fibre. The advantage is excellent thermal stability. Creep is virtually non-existent and the rope can take high loads for extended periods. However, the fibre is sensitive to visible light and should only be used with covers.



## Vectex

Vectran®



| Diameter          | mm      | 3    | 4    | 5    | 6    | 7    | 8   | 9   | 10   | 11   | 12   | 14   | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 30   | 32   | 34   | 36    |
|-------------------|---------|------|------|------|------|------|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|
| Weight            | kg/100m | 0.83 | 1.57 | 2.30 | 3.28 | 4.36 | 5.4 | 7.3 | 8.7  | 10.8 | 13.3 | 17.8 | 22.8 | 29.5 | 35.9 | 43.5 | 50.8 | 58.5 | 66.3 | 73.4 | 80.8 | 88.4 | 95.8  |
| Linear strength * | ton     | 1.1  | 2.0  | 2.9  | 4.2  | 5.5  | 6.8 | 9.0 | 10.7 | 13.2 | 16.0 | 21.4 | 27.1 | 34.8 | 42.0 | 50.4 | 58.3 | 66.6 | 74.9 | 82.2 | 89.7 | 97.2 | 104.4 |
| Spliced strength  | ton     | 1.0  | 1.8  | 2.6  | 3.7  | 4.9  | 6.1 | 8.1 | 9.6  | 11.9 | 14.4 | 19.2 | 24.4 | 31.3 | 37.8 | 45.4 | 52.5 | 60.0 | 67.4 | 74.0 | 80.7 | 87.5 | 94.0  |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Vectex is made from Vectran filaments and impregnated with Duracoat. Vectran has high strength, excellent length stability and low stretch. Creep, even under high load for long periods is hardly measurable. As the fibre is sensitive to UV-light it should be protected by cover.

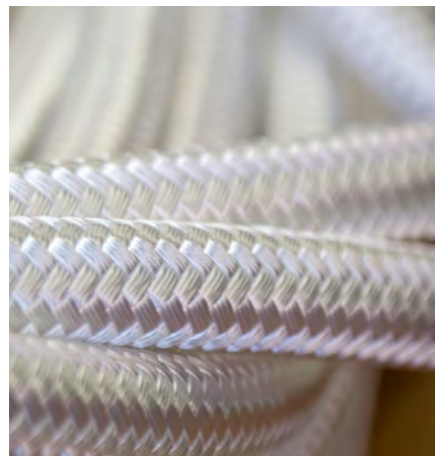


Ganesha (photo: [www.clairerematches.com](http://www.clairerematches.com))





## Dynlce Cruising



A good all around line designed for both large and small cruising yachts. This line consists of a Dynlce core and high tenacity polyester cover with excellent strength and reliability characteristics.

The line can be produced in a wide range of diameters and colours.

If desired subtle flecks for line recognition can also be introduced to the cover.

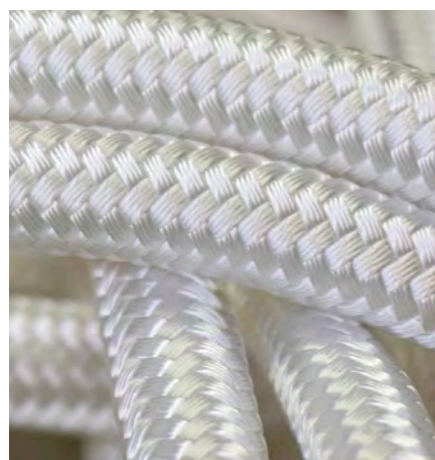
| Diameter          | mm      | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 30   | 32   | 34   | 36   |
|-------------------|---------|------|------|------|------|------|------|------|------|------|------|------|
| Weight            | kg/100m | 19.1 | 24.3 | 29.5 | 35.0 | 41.2 | 47.6 | 54.5 | 62.0 | 70.3 | 78.4 | 86.8 |
| Linear strength * | ton     | 10.7 | 16.4 | 21.8 | 27.4 | 30.2 | 32.6 | 35.0 | 41.9 | 50.0 | 57.8 | 65.7 |
| Spliced strength  | ton     | 9.6  | 14.8 | 19.6 | 24.6 | 27.2 | 29.3 | 31.5 | 37.7 | 45.0 | 52.0 | 59.1 |

\*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.



## Dynlce Dux Cruising



For large super yacht that require lines capable of performing under very high loads, Dynlce Dux cruising is the natural choice. The DynlceDux core is a heat set core with exceptional break loads and almost no constructional elongation.

The high tenacity polyester cover makes this line ideally suited for use with captive winches. This style of line is commonly used in large yachts and has been designed for optimum strength with minimum line diameter.

| Diameter          | mm      | 16   | 18   | 20   | 22   | 24   | 26   | 28   | 30   | 32   | 34   | 36    |
|-------------------|---------|------|------|------|------|------|------|------|------|------|------|-------|
| Weight            | kg/100m | 20.3 | 25.0 | 29.9 | 37.6 | 43.7 | 52.9 | 59.6 | 66.5 | 73.0 | 79.6 | 86.4  |
| Linear strength * | ton     | 16.6 | 22.4 | 28.8 | 37.2 | 45.1 | 64.2 | 73.6 | 82.7 | 90.6 | 98.9 | 107.1 |
| Spliced strength  | ton     | 14.9 | 20.2 | 25.9 | 33.5 | 40.6 | 57.8 | 66.2 | 74.4 | 81.5 | 89.0 | 96.4  |

\*Direct breaking strength according ISO 2307 / EN919

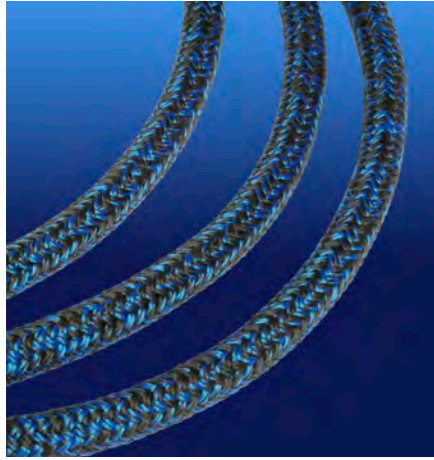
Larger diameters on request.





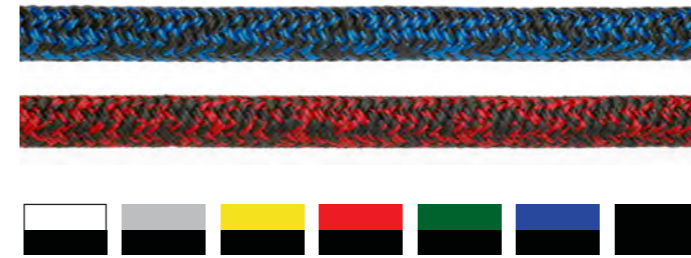
# PRIX COVER SERIES

## Prix Performance

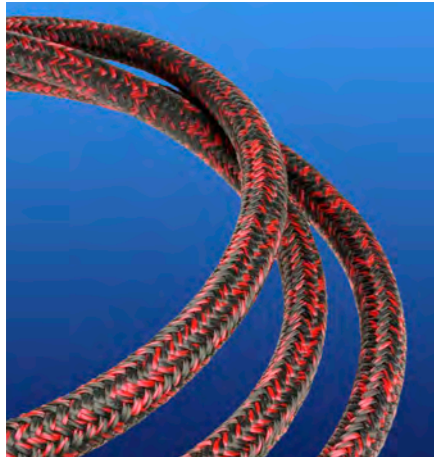


The Prix cover series are specialized lines with composite covers to meet all needs. We offer a choice of any Dynlce, Zylex or Vectex core and the ability to select a cover suitable for the specific use.

This cover has been designed for yachts that function as both cruisers and occasional racers. The composite cover blend reduces cover melt in high heat situations allowing for smoother easing of lines in race conditions and a longer cover life. For medium sized yachts to super yachts these lines offer better performance than that of standard polyester covered lines.

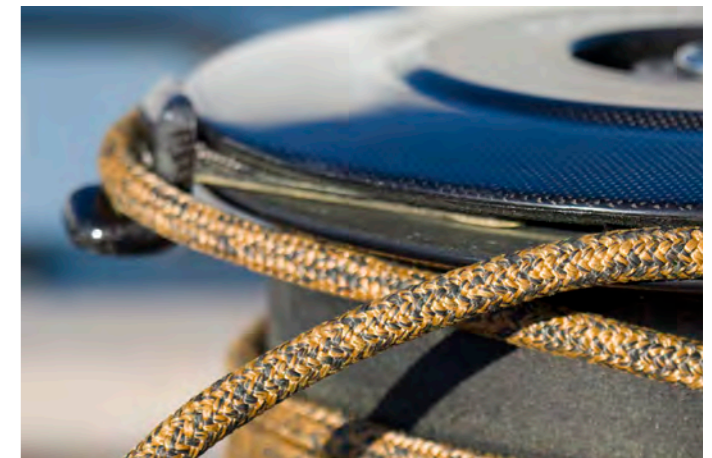
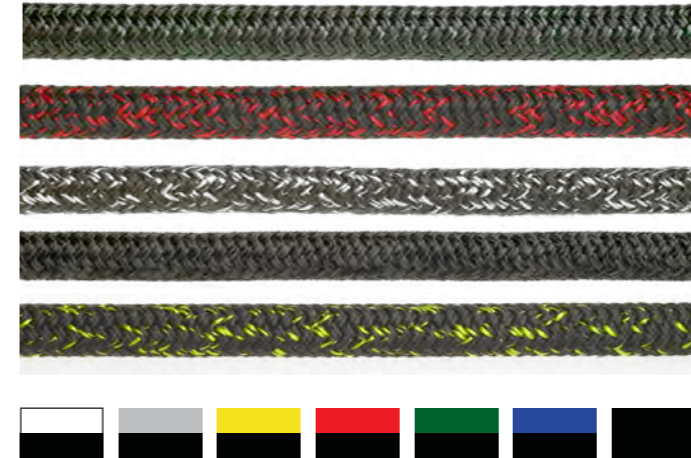


## Prix Ultimate

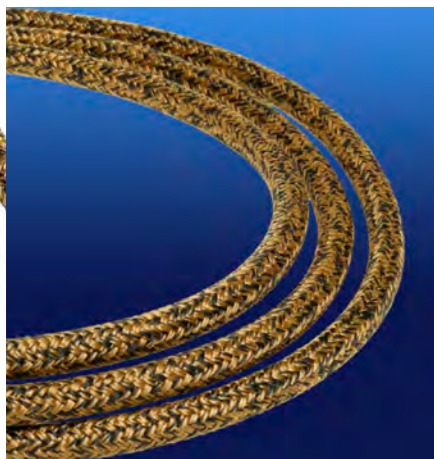


The Prix Ultimate cover range is for yachts that race frequently and therefore require a line that is designed to perform consistently in race after race.

The Ultimate composite cover blend contains higher percentages of technical fibre allowing it to withstand the high heat and friction that is common in racing conditions where lines are continually trimmed in and out under high loads.



## Prix Custom Pro



Custom Pro cover is a completely customised solution for grand prix race yachts. With the Custom Pro option we offer the flexibility of custom designed braid angles in covers, a comprehensive fibre list for both core and cover material and machine tapering of halyards and sheets to reduce weight and friction wherever possible.

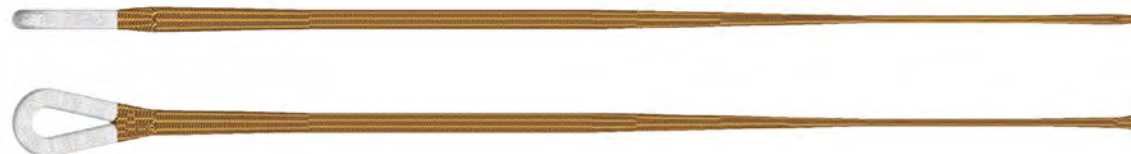
Custom Pro lines are designed specifically for each individual project. We offer a development programme to projects with Custom Pro lines, this includes the monitoring and testing of lines, allowing the yacht to fine tune each line to its specific task.

Optionally the lines are made machine tapered as shown here below



The composite covers are blended using high tenacity polyester as a base and your choice of the following fibres:

- Technora®
- Vectran®
- Zylon PBO®
- Kevlar®
- Nomex®
- Dyneema®
- Cordura®





Dynlce Furling Cable



An excellent high torsion head sail cable for smaller and medium sized yachts.

Apart from the high torque the breaking strength is high as the strength member is made of heatset and stretched Dynlce based on Dyneema®SK75.

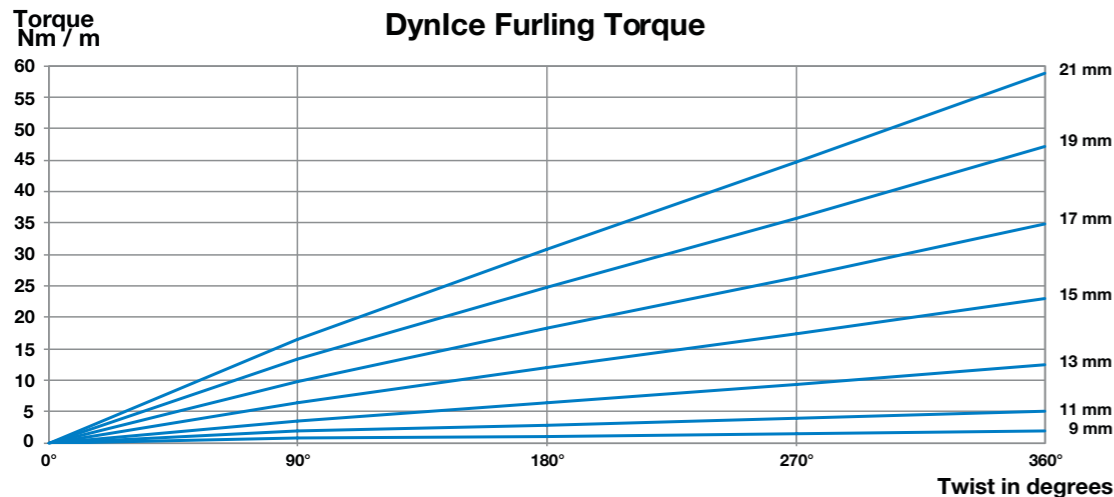
This cable has been designed to be used with cone terminals and offers excellent performance and value.

Accurate fixed lengths with the customer preferred thimbles are made on request and will ensure highest possible breaking strength.

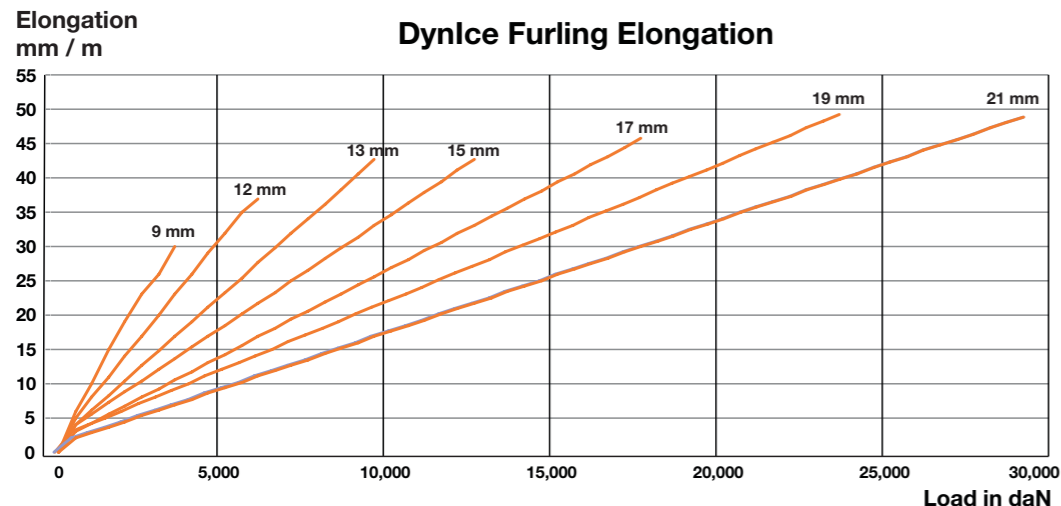
The manufacturing technique for making Dynlce Furling Cable is protected by two separate patent pending methods.



| Diameter          | mm      | 7   | 9   | 11  | 13   | 15   | 17   | 19   | 21   |
|-------------------|---------|-----|-----|-----|------|------|------|------|------|
| Weight            | kg/100m | 3.5 | 5.8 | 8.7 | 12.2 | 16.2 | 20.9 | 26.1 | 31.9 |
| Linear strength * | ton     | 1.6 | 3.6 | 6.1 | 9.7  | 12.6 | 17.7 | 24.0 | 29.3 |
| Spliced strength  | ton     | 1.5 | 3.3 | 5.5 | 8.7  | 11.4 | 15.9 | 21.6 | 26.4 |



The torque is measured by twisting perpendicularly a length of 1000 mm and measuring the resistance in Nm. For example is the torque of 15 mm 23 Nm. As 1 N is equivalent to roundly 0,1 kg a 23 N is 2,3 kg. Imagine holding a stick which is 1 m long and on the end are the 2,3 kg hanging. That is the force needed to twist the Dynlce Furling cable one full twist and that is quite high force.



The elongation in mm for each diameter is similar as the top end of the line represents the full elongation of 1000 until it breaks. One m of 15 mm at 5000 daN (roundly 4,9 metric tons) will elongate by some 18 mm. If the length of the furling line is 7 m the total elongation is at that load only 7 x 18 = 126 mm plus some setting in end terminations.

Standing rigging



Dynlce Dux

This rope has been used for standing with very good results on over 300 boats. This is a lower cost, high strength option for standing rigging. Creep can be avoided by making sure that the working load is kept under 20% of the breaking strength.

The Dynlce Dux is heat set rope so it is very compact. The heat setting process will eliminate the danger of initial constructional elongation.

Dynlce Perma

Made from the new ultra low creep fiber DM20 from Dyneema. This fiber is designed for use in applications where the rope is under constant load for long periods.

Testing have shown that ropes made from this fiber should only see a maximum of 0,5% elongation in 25 years under constant load.

Custom made for high precision lengths

Both options can easily be spliced to length at location and used partly covered or uncovered. The Dyneema fiber has a very good tolerance to UV.

constructional elongation in DM20 and elongation from splices in DM20 and Dynlce Dux.

We also offer to have the ropes spliced and preloaded at our factory to take out any initial elongation due to

These ropes can then be cover-braided with a very tough Dynlce cover for added UV and abrasion protection.





Dynlce Webbing



Ultra high strength, compact and abrasion resistant Dyneema® SK78 webbing. Excellent for Sail-makers requirements, and Mainsheet nappies etc.

The Dynlce webbing is available without any impregnation and is then very soft and flexible. It can also be ordered impregnated in the main colours and with the impregnation it becomes more firm and is more durable in abrasive circumstances.



| Width             |     | mm  | 20  | 40  | 60  | 80   | 100  | 120  | 140  | 160  | 180  | 200  | 220  |
|-------------------|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| Weight            | g/m | 1.4 | 14  | 29  | 43  | 57   | 71   | 86   | 100  | 114  | 129  | 143  | 157  |
| Breaking strength | ton |     | 1.6 | 3.1 | 4.5 | 5.9  | 7.2  | 8.4  | 9.5  | 10.5 | 11.5 | 12.4 | 13.2 |
| Weight            | g/m | 1.8 | 18  | 37  | 55  | 73   | 92   | 110  | 129  | 147  | 165  | 184  | 202  |
| Breaking strength | ton |     | 2.0 | 3.9 | 5.8 | 7.5  | 9.1  | 10.6 | 12.0 | 13.4 | 14.6 | 15.7 | 16.7 |
| Weight            | g/m | 2.2 | 22  | 45  | 67  | 90   | 112  | 135  | 157  | 180  | 202  | 224  | 247  |
| Breaking strength | ton |     | 2.4 | 4.8 | 7.0 | 9.0  | 11.0 | 12.8 | 14.6 | 16.2 | 17.6 | 19.0 | 20.2 |
| Weight            | g/m | 2.6 | 27  | 53  | 80  | 106  | 133  | 159  | 186  | 212  | 239  | 265  | 292  |
| Breaking strength | ton |     | 2.8 | 5.6 | 8.1 | 10.6 | 12.9 | 15.0 | 17.0 | 18.9 | 20.6 | 22.2 | 23.6 |
| Weight            | g/m | 3.0 | 31  | 61  | 92  | 122  | 153  | 184  | 214  | 245  | 275  | 306  | 337  |
| Breaking strength | ton |     | 3.2 | 6.3 | 9.3 | 12.1 | 14.7 | 17.1 | 19.4 | 21.5 | 23.5 | 25.3 | 27.0 |

\*Direct breaking strength according ISO 2307 / EN919

(photo: www.clairematches.com)



Standing rigging



Dynlce/NYLON GP tail material

Dynlce GP tail. Made from 50% Dynlce and 50% Nylon. A good choice for messenger lines to leave in blocks when ropes are removed from masts. Available in various colors. Standard sizes 4,6 and 8mm but available in other sizes on demand.



| Diameter          | mm     | 4   | 6   | 8   |
|-------------------|--------|-----|-----|-----|
| Weight            | kg/100 | 1.2 | 2.7 | 4.5 |
| Linear strength * | ton    | 1.0 | 2.1 | 3.3 |
| Spliced strength  | ton    | 0.9 | 1.9 | 2.9 |



Dynlce webbing with reflective strips

Custom Dynlce webbing with reflective strips for life-lines. Available various sizes and colors.

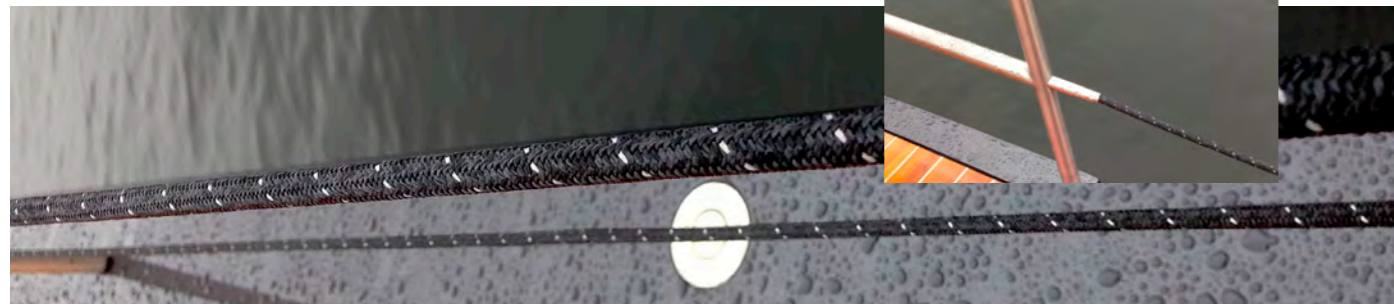




## Dynlce Reflective for guard rails



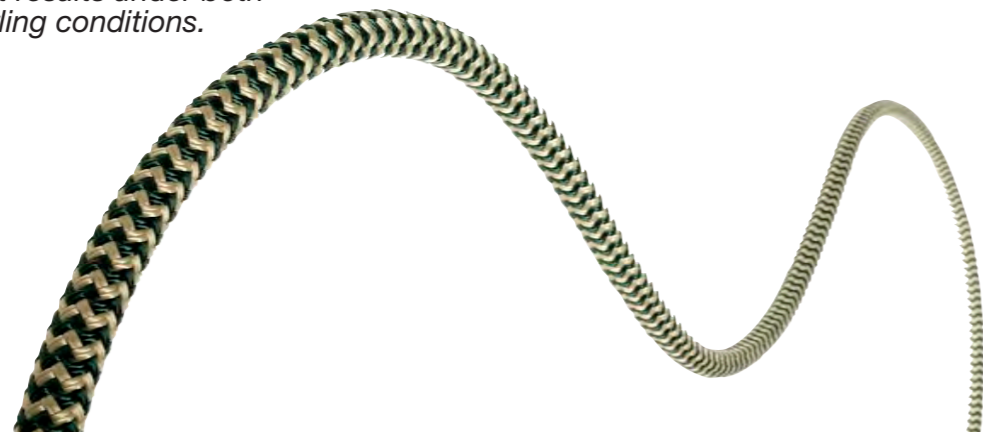
A very good option for wire replacement on guard rails. Made with a Dynlce core rope for high strength and low stretch, with a tough cover with a reflective strip for high visibility. Available in a wide range of sizes.



## Dynlce Furl



This furling line has been designed to work with the best brands of manually operated furlers such as KZ Marine, Facnor and Equiplite. The line is constructed with a Dynlce core and a composite cover with a custom braid angle to provide optimum grip and excellent results under both manual and high speed furling conditions.



## Dynlce whipping twine



Made from Dyneema® and Durapur treated. It can be used for whipping and is also easy to splice for many different jobs where a very small diameter line is required with the highest possible breakload.



|                          |        |            |            |
|--------------------------|--------|------------|------------|
| <b>Diameter</b>          | mm     | <b>1.1</b> | <b>1.7</b> |
| <b>Weight</b>            | g/100m | 84         | 146        |
| <b>Linear strength *</b> | kg     | 270        | 440        |
| <b>Spliced strength</b>  | kg     | 243        | 396        |



KEVLAR®

Vectran®

ROBLON

Technora®

ZYLON®

kuraray

HERZOG®  
BRAIDING MACHINES



(photo: www.clairematches.com)

## CERTIFICATION

